



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D5387-041
Job Sheet 176244



Part No: D5387-041

Job Qty: 6 ea

Part Name: Aft Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/15/18	0.00	0.00	Start Up Waterjet		SC 18/04/24
100	Waterjet	6 pcs		5/15/18	0.00	0.66	Waterjet1		SC 18/04/24
110	QC	6 pcs		5/15/18	0.00	0.00	QC2 Waterjet-4		SC 18/04/24
120	QC	6 pcs		5/15/18	0.00	0.00	QC8-6		38
130	Brake NC	6 pcs		5/15/18	0.03	0.24	Brake NC 2		8B 2-38 DAS
140	QC	6 pcs		5/15/18	0.00	0.00	QC5		38
150	HandFinish	6 pcs		5/15/18	0.00	0.32	HandFinish1		SA 18-05-07
160	QC	6 pcs		5/15/18	0.00	0.00	QC7-5		BR 18-5-8
170	Powdercoat	6 pcs		5/15/18	0.00	0.09	Powdercoat4		BR 18-5-8
180	QC	6 pcs		5/15/18	0.00	0.00	QC3		38
190	Small Fab	6 pcs		5/15/18	0.00	0.34	Small Fab-9		38
200	QC	6 pcs		5/15/18	0.00	0.00	QC5		38
210	Packaging	6 pcs		5/15/18	0.00	0.00	Packaging3-2	ST160	MAY 08 2018
220	QC21-SA	6 Ea		5/15/18	0.00	0.00	QC21		DAS 21 MAY 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.3000 sf (.05 ea)	90-Start up Operation	
MS20426AD3-4	Rivet	12 Ea (2 ea)	190-Small Fab	FM134294
MS21059L3	Nut Plate	6 Ea (1 ea)	190-Small Fab	FM134762-3

M 138700

START: 18:40 OUT: 3:20 FINISH: 11:10

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	0	177	0
190-Small Fab	MS20426AD3-4	12	3,672	0
	MS21059L3	6	187	0

Part Specifications

Specifications could not be found.



Container No: S064786



Part: D5387 – 041

Job No: 176244

Serial No/Batch: S064786

Revision:

Inspector:

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Date: 04/24/18

